

### YOUR RUBBER TO METAL PARTS SOLUTIONS PARTNER







www.ucelrubber.com







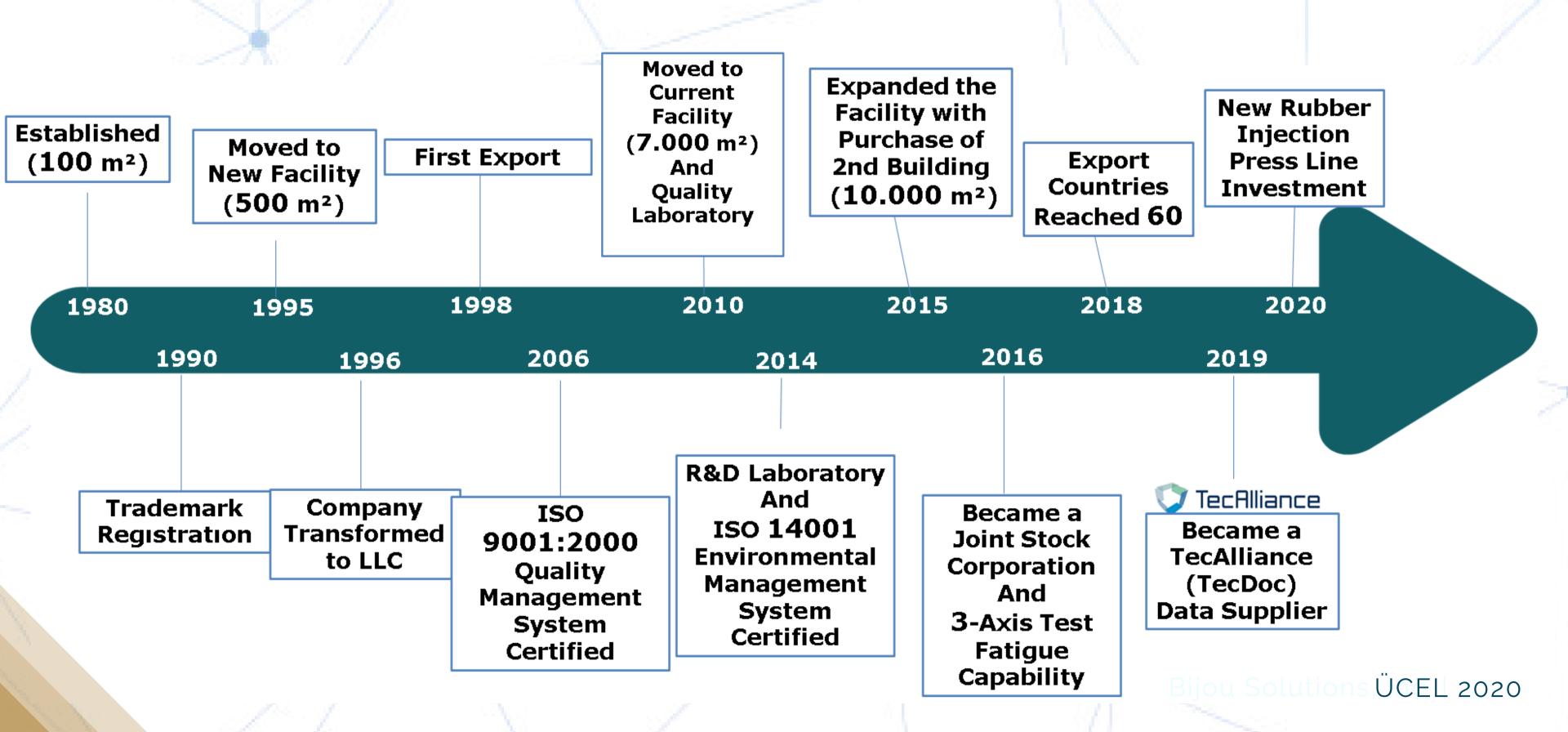
#### **OUR STORY**

Established in 1980 in the heart of Turkish automotive sector, Bursa. Managed to be known as equivalent to OE parts in the domestic market for years with its quality orientated philosophy and dedicated staff, Following closely OEM activities with inhouse R&D department and developing testing facilities.



# ÜCEL HISTORY











we offer a complete and robust program based on these three pillars.





# Mounts & supports



- Engine Mounts
- Hydraulic Engine Mounts
- Gearbox Mounts
- Strut Mounts
- Torsion Supports
- Exhaust Supports

### Bellows & boots



- · C.V. Boots
- Wheel Bellows
- Clutch Bellows
- Shock Absorber Dust Bellows
- Air FilterBellows

#### Hoses



- Radiator Hoses
- Turbo Hoses
- Fuel Hoses
- Respiration Hoses
- Heater Inlet Hoses
- Oil Hoses
- Air Filter Hoses

#### **Bushings**



- Wishbone SilentBlocks
- Torsion Silent Blocks
- Engine Cradle Bushings
- Spring Bushings

- 3500+ product references
- 18.000+ passenger cars & LCV model applications
- 250 new references every year





#### Crankshaft pulleys

#### Other solutions



- Expansion Tanks
- Rubber Pedals
- Stabilizer bar rubbers

- 3500+ product references
- 18.000+ passenger cars & LCV model applications
- 250 new references every year



## PRODUCTION CAPACITY



### **Current investments:**

- 22 Vulcanization presses
- 2 Aluminum injection presses
- 2 Plastic injection presses
- 7 Eccentric Presses
- Compound finalizing Line
- Surface preparation line
- CNC Profile Length Cutting Line
- Parts assembly line (8 hydraulic presses)
- Pulley (Pully) production line (4 CNC Lathes)
- Tooling workshop

### Planned investments:

- CNC Robot Welding Line
- Spectrometer
- Automated Parts Assembly Line
- 3D Printer
- CNC Pulley Forming Machines,







• TOTAL AREA: 10.000 M2

• CLOSE AREA: 8.355 M2





# RESEARCH & DEVELOPMENT

## **Extensive Market Knowledge**

- Market research and analysis
- Deep knowledge and coverage of the local and international car park





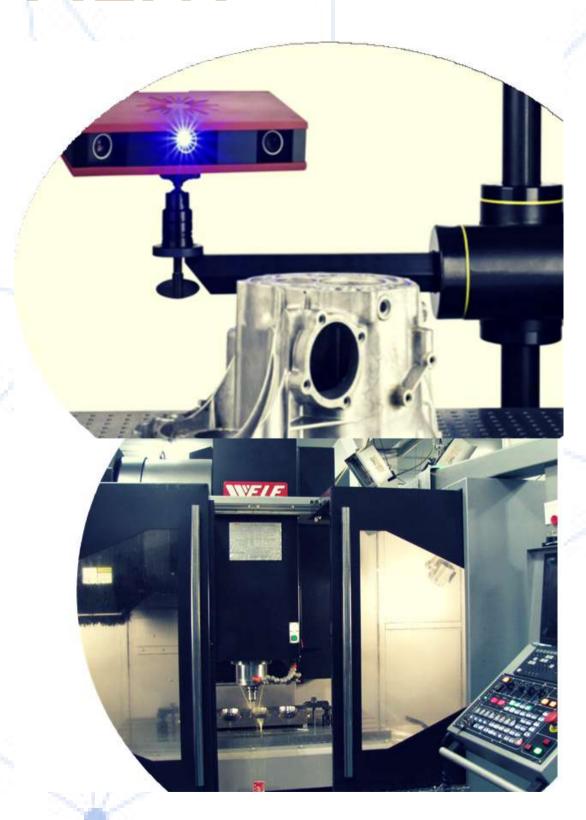


# RESEARCH & DEVELOPMENT

# High Tech Tools

- From Reverse engineering to the CNC machining and the analysis and simulation,
- Software and hardware 3D scanning technology

Automated ATOS 3D metrology. In the standardized measuring machine ATOS ScanBox, ATOS Triple Scan is used for fully automated measuring and inspection of parts.







# RESEARCH & DEVELOPMENT

# High Tech Tools

- Computer aided design (CAD)
- Computer aided manufacturing (CAM):

Electro discharge machinging (EDM) -

CNC machining

CATIA, world wide used software for design & modelling

ANSYS, powerful tool for simulation & analysis





## **QUALITY MANAGEMENT**



	Initial date	Expiration date
ISO TS 16949	TARGET DEC.2021	
ISO 9001:2015	1.DEC.2016	1.DEC.2022
ISO 14001	6.NOV.2015	6.SEP.2021
OHSAS 45001	TARGET JAN.2021	
ISO/IEC 27001	TARGET DEC.2021	

#### CERTIFICATE

1.K.S. Uluslararası Belgelendirme Gözetim ve Teknik Kontrol Tic. Ltd.St according to the audit process hereby certifies that ÜÇEL KAUÇUK TAŞIT ARAÇLARI OTOMOTİV

#### YEDEK PARÇA SAN. VE TİC. A. Ş.



Çalı Mah. 37.(410) Sok. B Blok No:16/B Nilüfer / HURSA

has established and applies a management system for

metal and bushes for automotive industry

on the requirements of

#### ISO 9001:2015

Period of validity of the document depends on the

Vest issue Date 01.12.2016 Vesse Date 01.12.2019

#### CERTIFICATE

Production of rubber and rubber metal spare parts consisting rubber. K.S. Uluslararasi Belgelendirme Gözetim ve Teknik Kontrol Tic. Ltd.
metal and bushes for automotive industry
according to the audit process hereby certifies that

#### ÜÇEL KAUÇUK TAŞIT ARAÇLARI OTOMOTİ YEDEK PARÇA SAN. VE TİC. A. Ş.



Çalı Mah. 37.(410) Sok. B Blok No:16/B Nilüfer / BURSA

has established and applies a management system for

Production of rubber and rubber-metal spare parts consisting rubbe metal and bushes for automotive industry

on the requirements of

#### ISO 14001:2015

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# QUALITY CONTROL



#### Tensile strength

Measuring how much bending and shaping our raw materials can withstand before braking or being deformed

# Rheometric tests

Measuring the response of the rubber to applied forces before, during and after the curing of the rubber



#### **Fatigue tests**

Putting the car part through a round of cycles that simulate the road application of the part to specify the capacity of the part and the load it can withstand through a certain number of cycles

# Load & force test

Blast load test of rubber parts (bushings)



# QUALITY CONTROL



# Coating & thickness test

Ensuring the quality of the coating systems chosen to protect out metal parts



# Crankshaft pulley fatigue test

Crankshaft pulleys have a basic role in the performance of different systems of the car. We put our crankshaft pulleys through a the fatigue test applying measured force and a specified number of cycles to assess the performance of the crankshaft pulley



# QUALITY CONTROL

AFFRI® SYSTEM

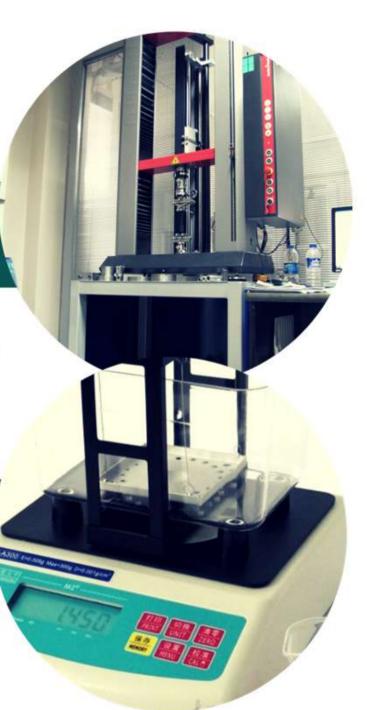


#### **Elongation**

Elasticity and hardness measurement of rubber and metal material

# Density measurment

One of our many tests to assure the quality of raw material



# Thermal sagging

Applying force on rubber under a certain degree to measure the deformation of the material after a specified amount of time

#### **Hardness test**

The hardness of metal products and material is measured by applying permanent force on the part or the material to assure the necessary quality level for the market







#### What we have already:

- No MOQ
- Lead times in line with customers' needs
- Catalogs, Xrefs and support material

#### What comes next:

- Technical training
- Communication tools
- Installer focused tools



# OUTSTANDING BUSINESS SUPPORT



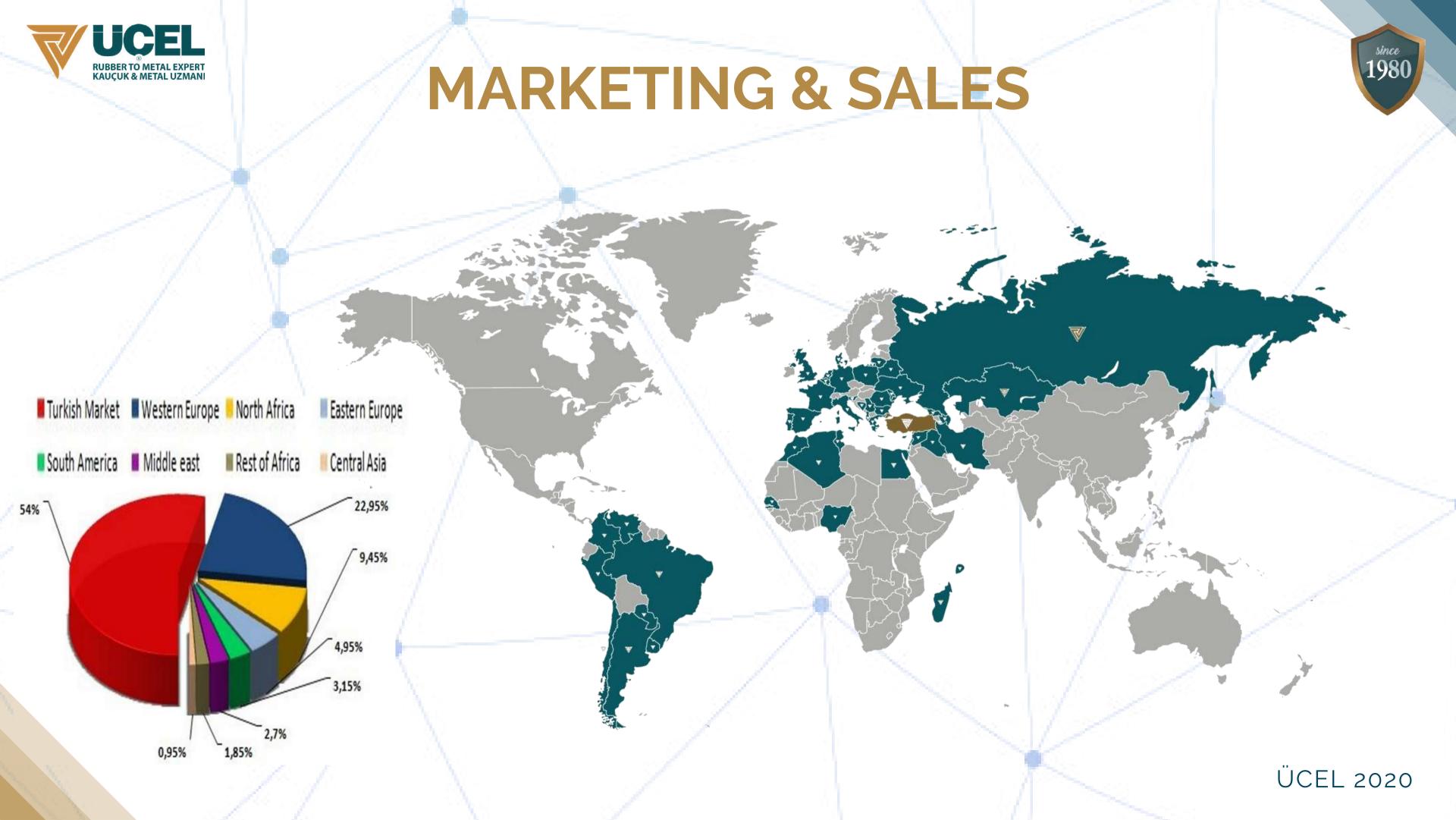
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# MARKETING & SALES

#### SECTORAL PERFORMANCE AWARDS









2016

2019



# MARKETING & SALES



### automechanika

FRANKFURT ISTANBUL BUENOS AIRES

### EQUIP AUTO

PARIS ALGERIA



SAO PAULO / BRASIL





# HUMANS OF ÜCEL



We invest in team building because we believe people are the most valuable resource we have.





Thank you Danke Merci Gracias Grazie Gratias Obrigado Ευχαριστώ Спасибо הדות مركشتم شكرا Teşekkür Ederiz







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