

#### YOUR RUBBER TO METAL PARTS SOLUTION PARTNER

W W W . U C E L R U B B E R . C O M













#### **OUR STORY**

Established in 1980 in the heart of Turkish automotive sector; Bursa.

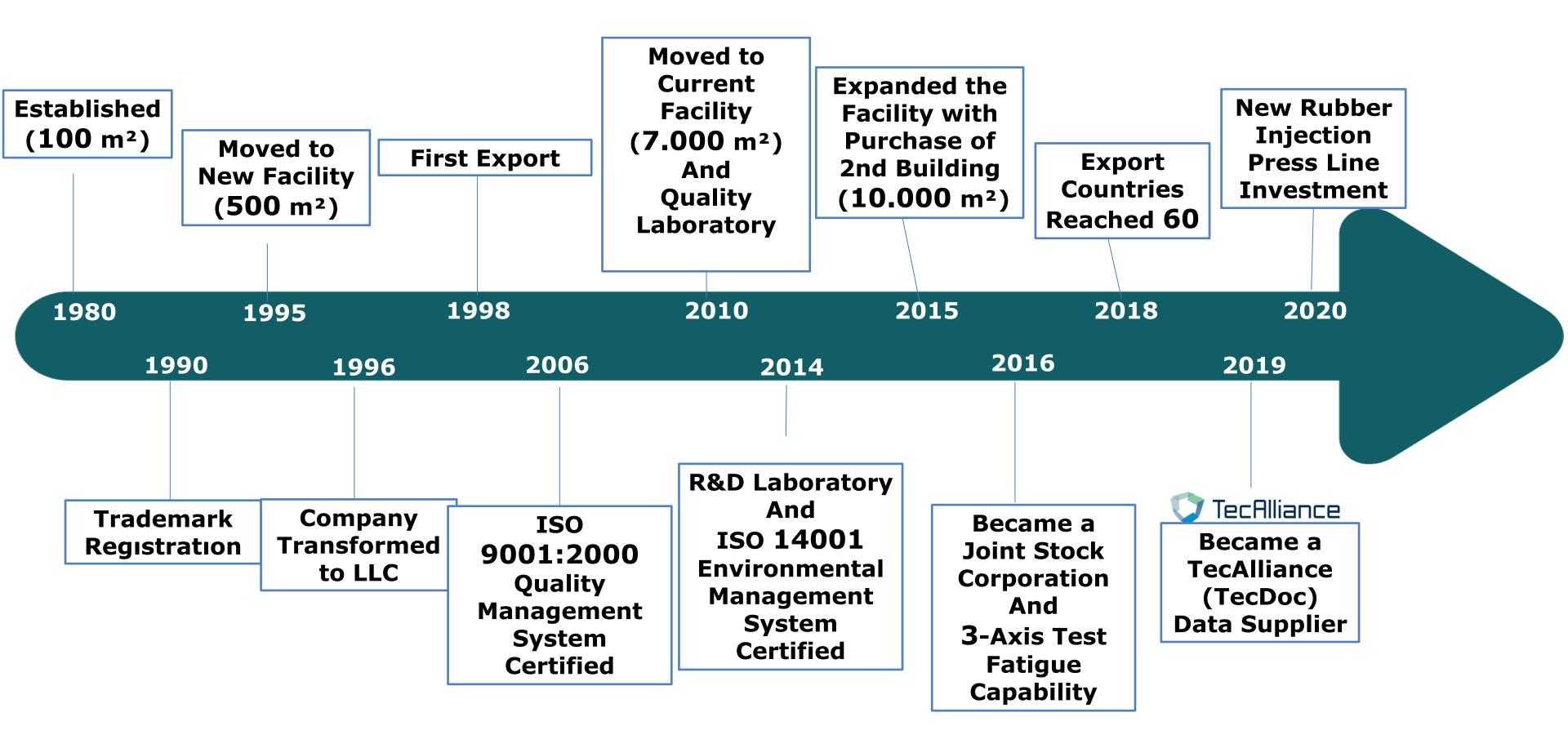
Managed to be known as equivalent to OE parts in the domestic market for years with its quality orientated philosophy and dedicated staff,

Focusing on OEM activities with inhouse R&D department and developing testing facilities.



## ÜÇEL HISTORY









10.000 m² indoor area

3600+ product references

40 years of producer experience

60 countries

4 continents

160 employees

18.000+ passenger cars & LCV model applications





#### Our mission

Contribute to the satisfaction of the global demand with safe and high-quality autoparts.

## Our vision

To become the strategic partner of our key customers to develop the category together

Mastering Unrivalled Outstanding manufacturing product offer business support

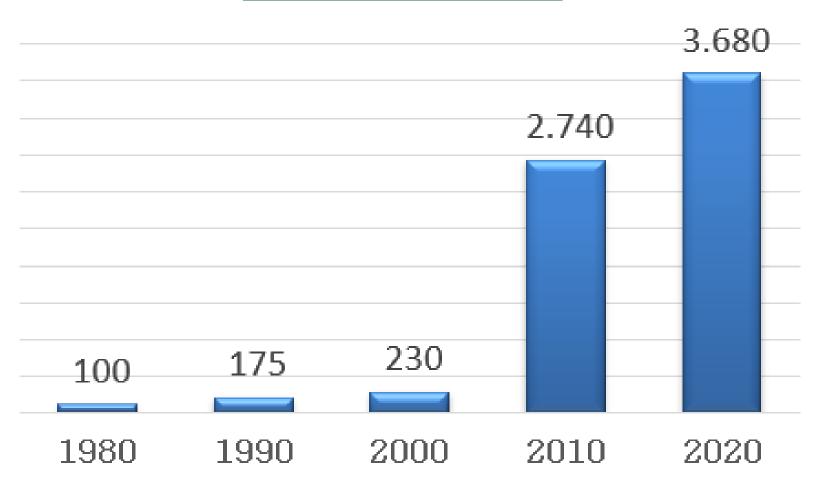
we offer a complete and robust program based on these three pillars.



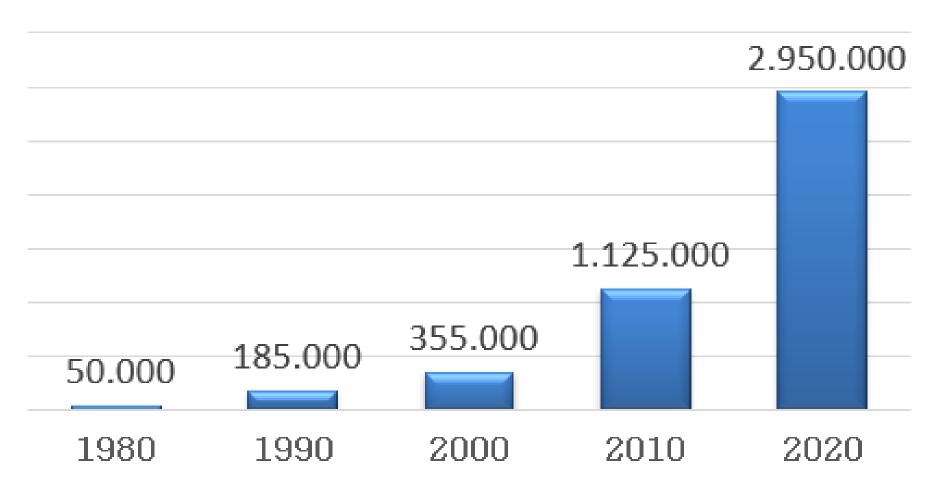
# 1980-2020 PART & REFERENCE QTY DEVELOPMENT







## Parts production from 1980 to 2020





#### MASTERING MANUFACTURING



#### What we have already:

- ☐ 24 Rubber presses
- ☐ 10 Metal stampers
- □ 2 Aluminium injection moulders
- □ 2 Plastic injection moulders
- □ OE standards and testings
- ☐ Premium selected raw materials



- What comes next:
  - ☐ OE approvals



#### PRODUCT RANGE



Renault, Dacia, Nissan, Fiat, Citroen, Peugeot, VW,
Audi, Ford, Opel

## Mounts & supports



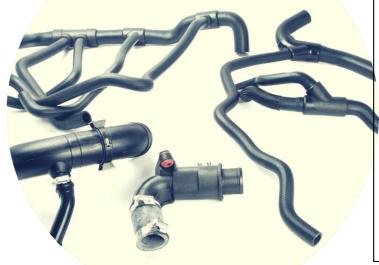
- Engine Mounts
- Hydraulic Engine Mounts
- Gearbox Mounts
- Strut Mounts
- Torsion Supports
- Exhaust Supports

## Bellows & boots



- C.V. Boots
- Wheel Bellows
- Clutch Bellows
- Shock Absorber Dust Bellows
- Air Filter Bellows

#### Hoses



- Radiator Hoses
- Turbo Hoses
- Fuel Hoses
- Respiration Hoses
- Heater Inlet Hoses
- Oil Hoses
- Air Filter Hoses

#### Bushings



- Wishbone Silent Blocks
- Torsion Silent Blocks
- Engine Cradle Bushings
- Spring Bushings



#### PRODUCT RANGE



#### Crankshaft pulleys

#### Other solutions



- Expansion Tanks
- Rubber Pedals
- Stabilizer bar rubbers

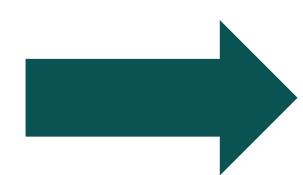
- Full coverage on Renault, Dacia, Fiat
- Basic coverage on PSA, Ford, VW



#### OUTSTANDING BUSINESS SUPPORT



- What we have already:
  - ☐ No MOQ
  - ☐ Lead times in line with customers' needs
  - ☐ Catalogs, Xrefs and support material



- What comes next:
  - □Technical training
  - □Communication tools
  - □Installer focused tools





## Extensive Market Knowledge

- Market research and analysis
- □ Deep knowledge and coverage of the

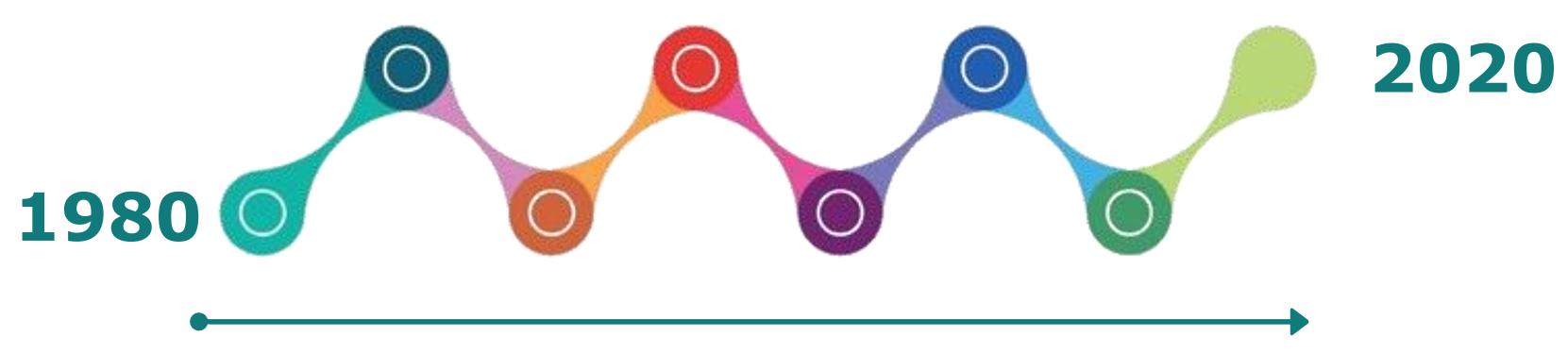
local and international car park







## Manufacturing Know-How



Innovation >>> Client satisfaction

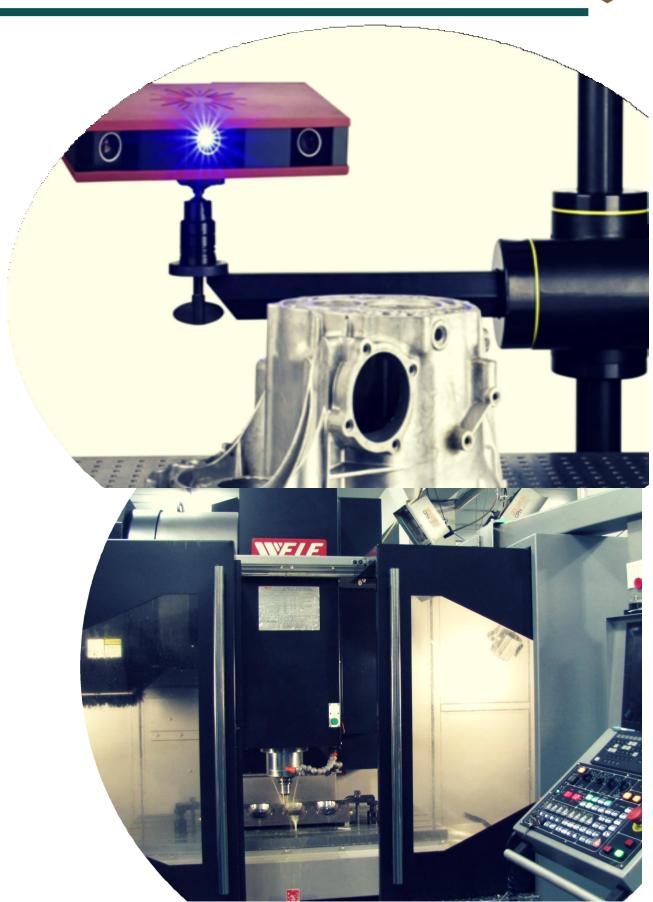




#### High Tech Tools

- From Reverse engineering to the CNC machining and the analysis and simulation,
- Software and hardware 3D scanning technology

Automated ATOS 3D metrology. In the standardized measuring machine ATOS ScanBox, ATOS Triple Scan is used for fully automated measuring and inspection of parts.







## High Tech Tools

- Computer aided design (CAD)
- Computer aided manufacturing (CAM): Electro
   discharge machinging (EDM) CNC machining

CATIA, world wide used software for design & modelling

ANSYS, powerful tool for simulation & analysis







#### Tensile strength

Measuring how much bending and shaping our raw materials can withstand before braking or being deformed

# Rheometric tests

Measuring the response of the rubber to applied forces before, during and after the curing of the rubber



#### **Fatigue tests**

Putting the car part through a round of cycles that simulate the road application of the part to specify the capacity of the part and the load it can withstand through a certain number of cycles

# Load & force test

Blast load test of rubber parts (bushings)





## Coating & thickness test

Ensuring the quality of the coating systems chosen to protect out metal parts



## Crankshaft fatigue test

Crankshafts have a basic role in the performance of different systems of the car. We put our crankshafts through a the fatigue test applying measured force and a specified number of cycles to assess the performance of the crankshaft



## PRODUCTION PROCESSES



Sheet metal stamping

CNC Machining

Tooling

**Vulcanization** 



## PRODUCTION PROCESSES



Assembly

Marking & Packaging

Aluminium moulding

Coating



## PRODUCTION PROCESSES



Plastic injection moulding

Pipe cutting

Sheet cutting

Sand blasting



## **QUALITY MANAGEMENT**



ISO 9001: 2015 **QUALITY MANAGEMENT** SYSTEM CERTIFICATE

ISO 14001: 2015 **ENVIRONMENTAL MANAGEMENT** SYSTEM CERTIFICATE

#### CERTIFICATE

f.K.S. Uluslararası Belgelendirme Gözetim ve Teknik Kontrol Tic. Ltd.Sti according to the audit process hereby certifies that

ÜÇEL KAUÇUK TAŞIT ARAÇLARI OTOMOTİV YEDEK PARÇA SAN. VE TİC. A. Ş.



Calı Mah. 37.(410) Sok. B Blok No:16/B Nilüfer / BURSA

has established and applies a management system for

metal and bushes for automotive industry

on the requirements of

#### ISO 9001:2015

Period of validity of the document depends on the annual surveill

Nest Issue Date 01.12.2016 Issue Date Revision Number v of Certificate : 01.12.2019 Explanation

Certificate No. TQSKY008-1216

#### CERTIFICATE

Production of rubber and rubber-metal spare parts consisting rubber . K.S. Uluslararası Belgelendirme Gözetim ve Teknik Kontrol Tic. Ltd.S. according to the audit process hereby certifies that

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## QUALITY MANAGEMENT



• TEC DOC DATA PROVIDER

ALDOC DATA PROVIDER







## QUALITY & TESTING

STAT SCALE SCALE

AFFRI® SYSTEM

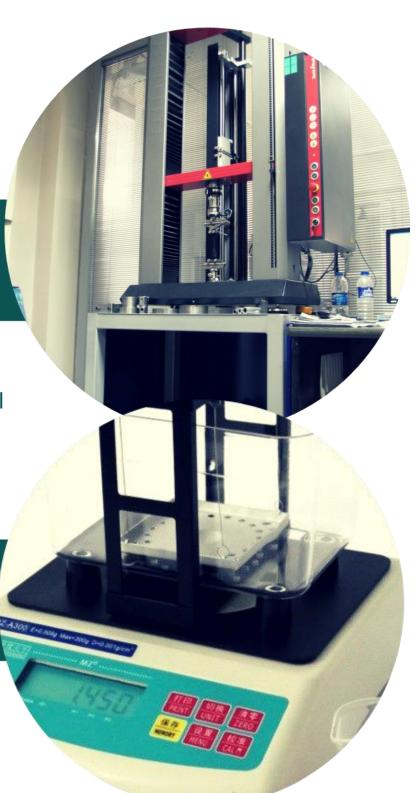


#### Elongation

Elasticity and hardness measurement of rubber and metal material

# Density measurment

One of our many tests to assure the quality of raw material



# Thermal sagging

Applying force on rubber under a certain degree to measure the deformation of the material after a specified amount of time

#### **Hardness test**

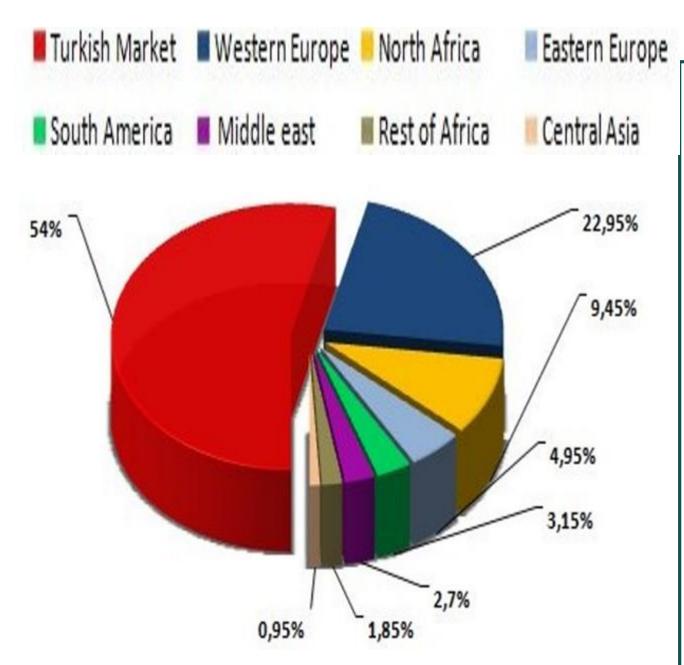
The hardness of metal products and material is measured by applying permanent force on the part or the material to assure the necessary quality level for the market



#### MARKETING & SALES



#### Leader in the domestic market with a strong international presence



West Europe: France, Germany, Italy, Spain, Portugal,

East Europe: Albania, Belarus, Bosnia and Herzegovina, Bulgaria, Cyprus, Greece, Lithuania, Macedonia, Moldova, Montenegro, Poland, Romania, Russia, Serbia, Slovenia, Ukraine

South America: Argentina, Brazil, Colombia, Chile, Paraguay, Uruguay, Peru, Venezuela Middle East: Egypt, Iraq, Iran, Israel, Jordan,

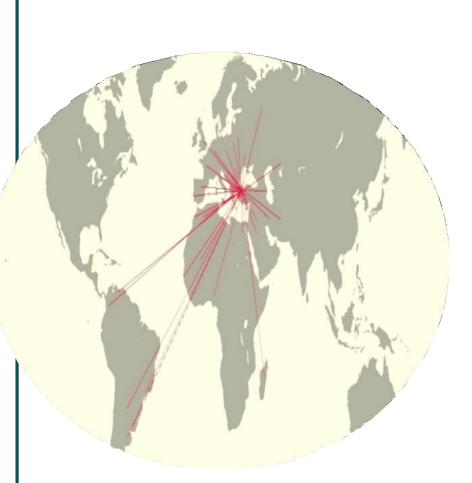
Lebanon, Palestine, Syria

North Africa: Algeria, Morocco, Tunisia.

Rest of Africa: Madagascar, Mali, Nigeria,

Senegal

Central Asia: Azerbaijan, Kazakhstan





#### **MARKETING & SALES**



#### Major Exhibitions in 4 Continents

## automechanika

FRANKFURT ISTANBUL BUENOS AIRES

#### EQUIP AUTO

PARIS ALGERIA



SAO PAULO / BRASIL





## CORPORATE CULTURE

since 1980

We invest in team building because we believe **people** are **the most**valuable resource we have.





# SECTORAL PERFORMANCE EVALUATION AWARDS











2016 YILI ÇİZGİ ÜSTÜ SEKTÖREL PERFORMANS DEĞERLENDİRME ÖDÜLLERİ

#### SEKTÖR ÖDÜLLERİ

TAŞIT ARAÇLARI VE YAN SANAYİ SEKTÖRÜ

кові

ÜÇ-EL KAUÇUK TAŞIT ARAÇLARI OTOMOTİV YEDEK PARÇA SANAYİ VE TİCARET LİMİTED ŞİRKETİ (Bursa)

Net Satışlar, İhracat ve Kapasite



#### 2019 YILI ÇİZGİ ÜSTÜ SEKTÖREL PERFORMANS DEĞERLENDİRME ÖDÜLLERİ

TAŞIT ARAÇLARI VE YAN SANAYİ	KOBI	ÜÇELKAUÇUK TAŞIT ARAÇLARI OTOMOTİV YEDEK PARÇA SAN TİC A.Ş.
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## THE TEAM

Our continuous collaboration makes us more than just your best rubber to metal expert





Thank you Danke Merci Gracias Grazie **Gratias** Obrigado Ευχαριστώ Спасибо

הדות

مرکشتم

شکرا

Teşekkür Ederiz





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